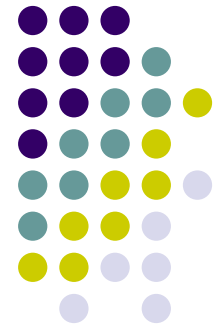


# Pulsed Plasma Synthesis of Nanoparticles

**Y. S. Lee, S. L. Yap, W. H. Tay, C. S. Wong**

*Plasma Research Laboratory, Physics Department,  
Faculty of Science, University of Malaya,  
50603 Kuala Lumpur, Malaysia.*



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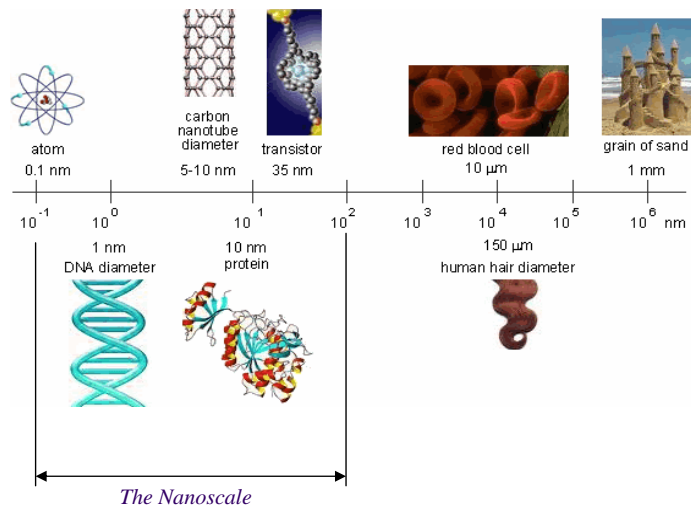


## Outline

- (1) Introduction
- (2) Objectives
- (3) Experimental Setup
- (4) Experimental Parameters
- (5) Results and Analysis
- (6) Conclusions

## (1) Introduction

### (a) The Nanoscale



Nanoscale: dimension from around 100 nm down to the size of atoms, which is approximately 0.1 nm.

1 nanometer  $\approx$  5 silicon atoms aligned in a line.

### (b) Nanostructure material

(i) Have one or more of its dimension falling in the nanoscale.

Examples: nanoparticles, nanotubes, nanowires, nanolayers and etc.

(ii) Exhibit distinguish properties due to:

(a) the relatively large surface-to-volume ratio and

(b) the quantum effects that take place at very small scale

Examples:

(1) nanoparticles dimensions which are below the critical wavelength of light may enable light to pass through and results in the transparent property of the material.

(2) nanoparticles will have a higher catalytic efficiency compared to their bulk form due to their higher surface-to-volume ratio.



### (c) Fabrication of Nanostructure Materials

#### Top-down approach:

1. bulk material is broke into smaller pieces using mechanical, chemical or other form of energy.
2. Examples: high-energy ball milling, etching, laser-ablation and electrical explosion.

#### Bottom-up approach:

1. atomic or molecular species are assembled into nanomaterials.
2. Examples: sol-gel processing, chemical vapour deposition (CVD) and plasma spraying synthesis.

### (d) Pulsed Plasma Synthesis

Pulsed discharged system > Plasma > Nanoparticles (0.1 – 100 nm).

Examples : (a) Electrical explosion of wire, (b) Vacuum arc discharge



### (e) Wire Explosion Technique

1998 – W. Jiang *et al.* produced pure metal, metal oxides and metal nitride nanoparticles through metal wire explosion in ambient gas of argon, oxygen and nitrogen respectively [1].

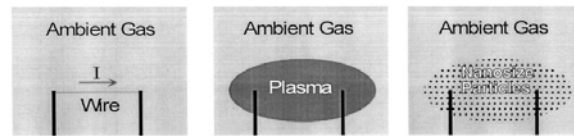
2004 – C. Cho *et al.* investigated the effect of energy deposited into the wire on the particle size distribution during a wire explosion [2].

2007 - R. Sarathi *et al.* studied the generation of aluminum nanoparticles by wire explosion technique in nitrogen, argon and helium ambient at three different pressure, namely 25 mbar, 50 mbar and 1 bar [3].

2008 – T. K. Sindhu *et al.* proposed a modelling of the nanoparticles formation in the wire explosion process [4].



## (f) Basic Principle



- (a) Wire > inert or reactive ambient gas.
- (b) High power pulsed current > Joule heating effect.
- (c) Melt > Evaporate > Formation of plasma.
- (d) Temperature and pressure differences > Expansion of vapour and plasma.
- (e) Cooling > Nucleation > Nanoparticles.



## (2) Objectives

- I. To study the creation of nanoparticles by wire explosion technique under  $10^{-2}$  mbar and  $10^3$  mbar.
- II. To study the discharge characteristic and plasma emission of wire explosion under  $10^{-2}$  mbar and  $10^3$  mbar.



### (3) The Experimental Setup

#### (a) Pulsed discharge system

- (i) Vacuum system
- (ii) Wire explosion chamber
- (iii) Charging unit

#### (b) Diagnostics tools

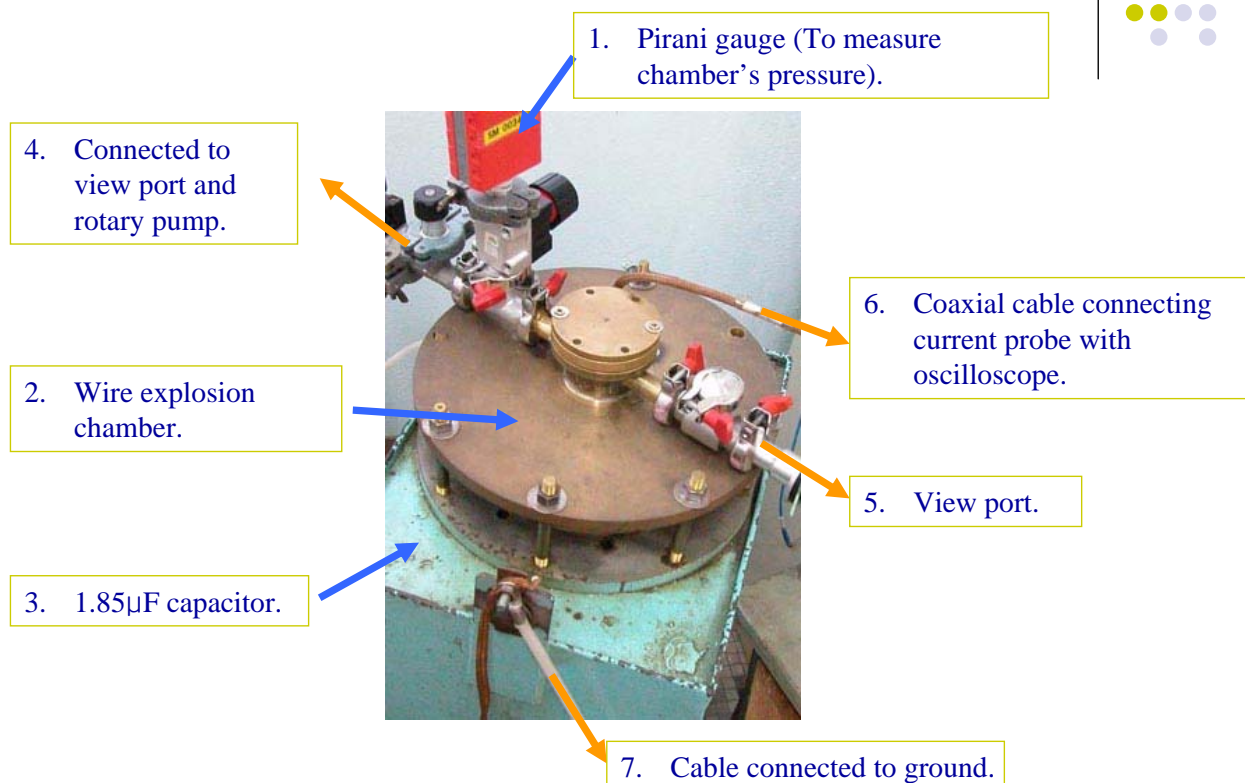
- (i) Current Probe
- (ii) PIN diode
- (iii) Time-integrated spectrometer

#### (c) Particles collecting tool

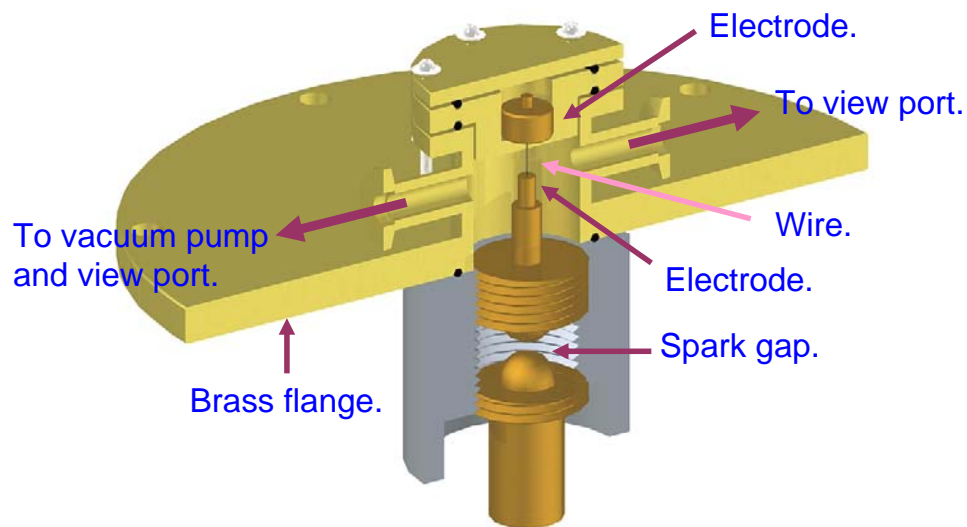
- (i) Silicon substrate

### (a) Pulsed Discharged System

(Vacuum system, wire explosion chamber and charging unit)



(ii) The Wire Explosion Chamber  
(Spark gap, brass flange and electrodes)



*(a) Cross-sectional view of wire explosion chamber.*

(4) The Experimental Parameters



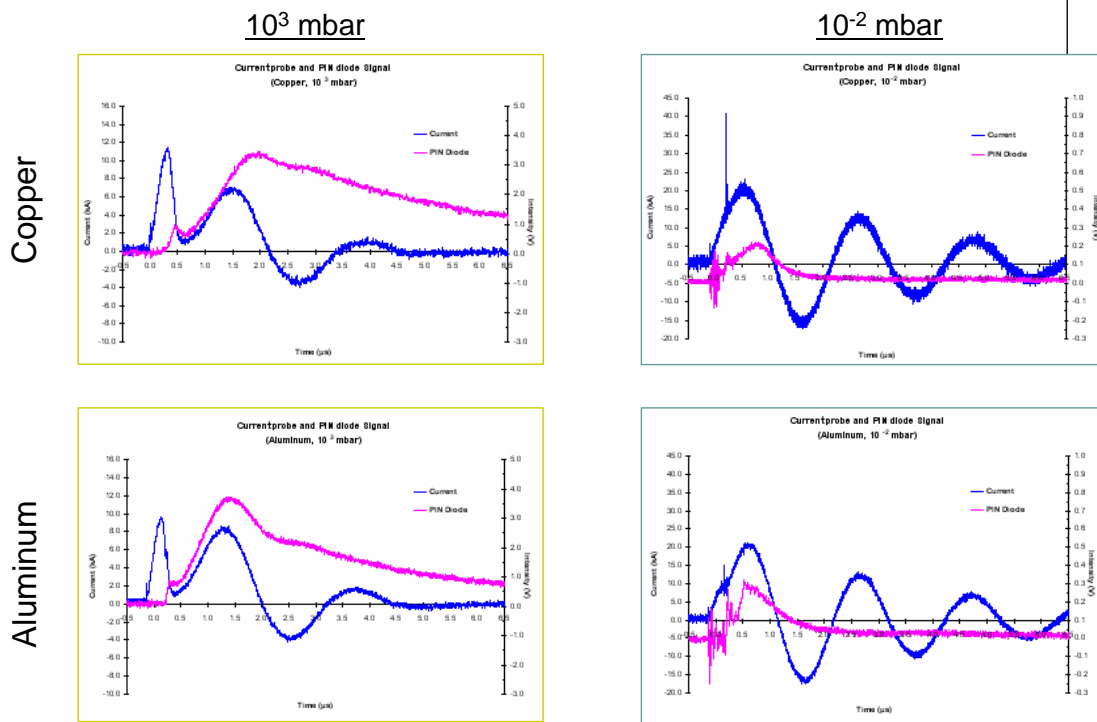
Wire Material:	Aluminum and copper wire
Wire diameter:	125 $\mu$ m
Wire length:	8.5 mm

Capacitance:	1.85 $\mu$ F
Charging voltage:	6 kV

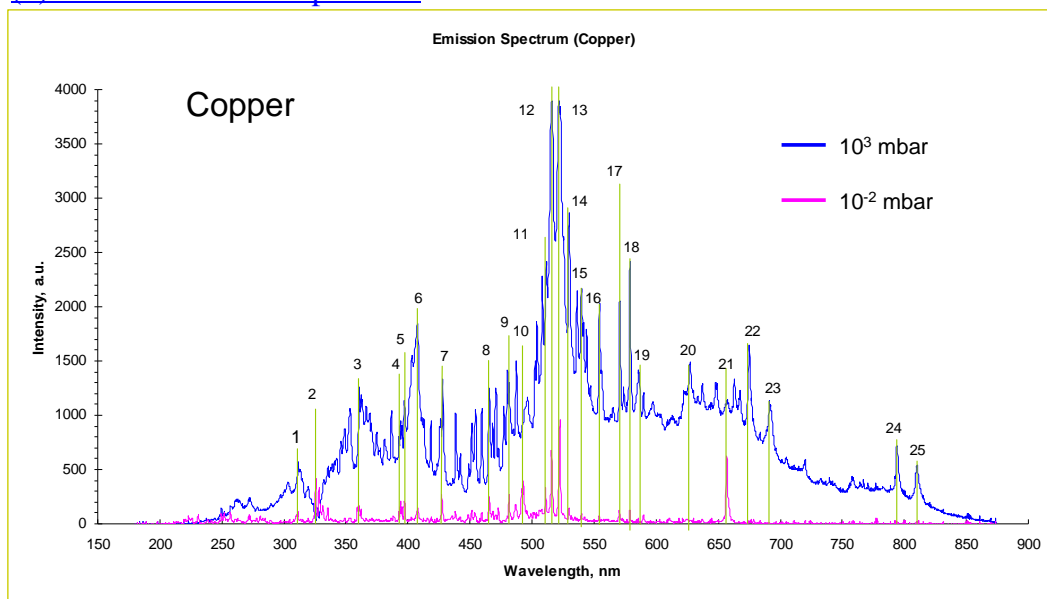
Ambience:	Air
Ambience pressure:	$10^{-2}$ mbar and $10^3$ mbar

## (5) Results and Analysis

### (a) Current Signal and PIN Diode Signal



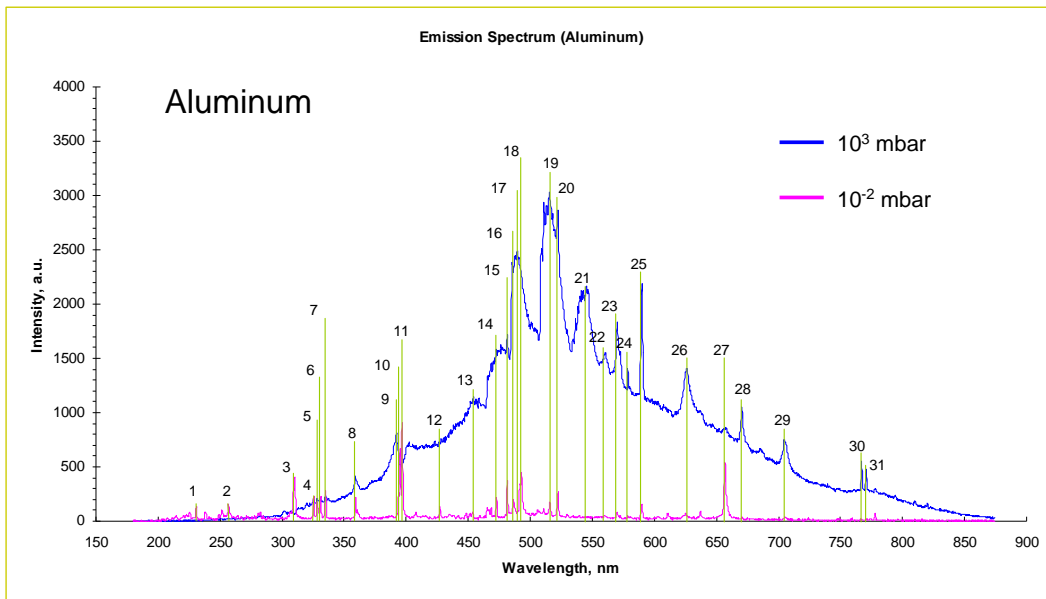
### (b) Plasma Emission Spectrum



**O<sup>+</sup>** 1, 3, 5, 6, 15, 23  
**O<sup>2+</sup>** 2  
**O<sup>3+</sup>** 4, 9

**N** 18, 19, 22, 25  
**N<sup>+</sup>** 8, 16  
**N<sup>2+</sup>** 14

**Cu** 11, 13  
**Cu<sup>+</sup>** 12, 20, 21, 24  
**Cu<sup>2+</sup>** 7, 10, 17

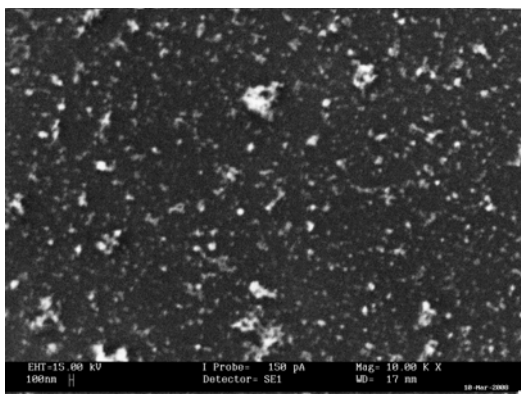


<b>Cu</b> 6	<b>O</b> 31	<b>N</b> 24, 28	<b>Al</b> 2, 5, 11
<b>Cu<sup>2+</sup></b> 14, 18	<b>O<sup>+</sup></b> 3, 10, 12, 16	<b>N<sup>+</sup></b> 9, 21, 25	<b>Al<sup>+</sup></b> 7, 8, 17, 22, 26, 29
	<b>O<sup>3+</sup></b> 15	<b>N<sup>3+</sup></b> 20	<b>Al<sup>2+</sup></b> 19, 23, 27, 30
		<b>N<sup>4+</sup></b> 13	<b>Al<sup>3+</sup></b> 1, 4

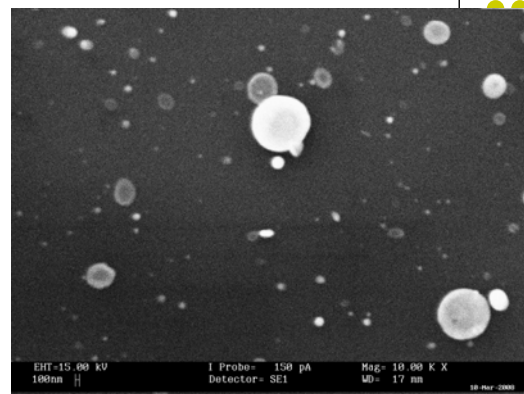
(c) Particles Morphology and Composition

Copper

$10^3$  mbar



$10^{-2}$  mbar



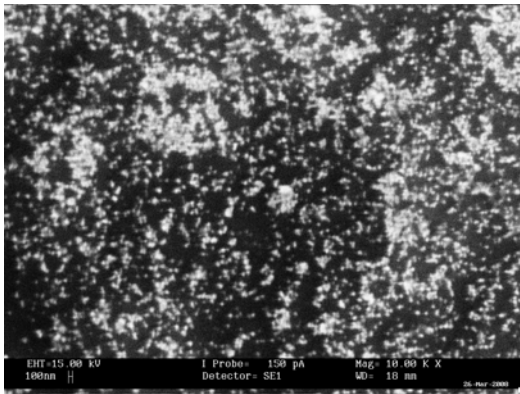
1. At  $10^3$  mbar wire explosion, oxygen and copper are the main elements that formed the particles.
2. At  $10^{-2}$  mbar wire explosion, the main element is copper.



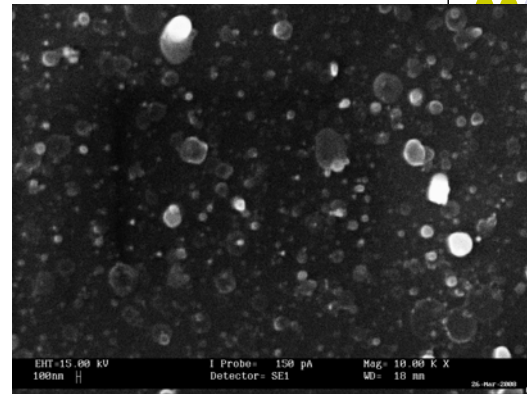


Aluminum

$10^3$  mbar



$10^{-2}$  mbar



1. At  $10^3$  mbar wire explosion, oxygen and aluminum are the main elements that formed the particles.
2. At  $10^{-2}$  mbar wire explosion, the main element aluminum.

## (6) Conclusions

- (i) At pressure of  $10^{-2}$  mbar, particles ranged from approximately 100 nm to micron-sized are observed.
- (ii) At pressure of  $10^3$  mbar, particles ranged from less than 100 nm to a few hundred nanometers are observed.
- (iii) Pure copper and aluminum particles are obtained by wire explosion at  $10^{-2}$  mbar.
- (iv) For both pressures, Al, Al<sup>+</sup>, Al<sup>2+</sup> and Al<sup>3+</sup> are presence during aluminum wire explosion while Cu, Cu<sup>+</sup> and Cu<sup>2+</sup> are presence during copper wire explosion.
- (v) The mechanisms for wire explosion at  $10^{-2}$  mbar and  $10^3$  mbar have been investigated based on current probe signal and the plasma emission characteristic.



## References

- [1] W. Jiang and K. Yatsui, *Pulsed wire discharge for nanosize powder synthesis*, IEEE Trans. Plas. Sci., **26**(5), pp.1498-1501. (1998)
- [2] C. Cho, K. Murai, T. Suzuki, H. Suematsu, W. Jiang and K. Yatsui, *Enhancement of energy deposition in pulsed wire discharge for synthesis of nanosized powders*, IEEE Trans. Plas. Sci., **32**(5), pp.2062 – 2067. (2004)
- [3] R. Sarathi, T. K. Sindhu and S. R. Chakravarthy, *Generation of nano aluminum powder through wire explosion process and its characterization*, Materials Characterization, **58**(2), pp.148 – 155. (2007)
- [4] T. K. Sindhu, R. Sarathi, and S. R. Chakravarthy, *Understanding nanoparticle formation by a wire explosion process through experimental and modeling studies*, Nanotechnology, **19**(2), pp.025703. (2008)



*Thank you.*